



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3067-1

Job Sheet 180741



Part No: D3067-1

Job Qty: 20 ea

Part Name: End Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/12/18

Job Tracking No:

Due Date: 7/20/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV A IPP: 03.01.21 Remove step 6 (Deburr) KJ IPP Rev:B Now on Water jet 06-06-16 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Waterjet		<i>SE 8/13/18</i>
100	Waterjet	20 pcs	7/20/18	7/20/18	0.00	0.27	Waterjet1		<i>SE 8/13/18</i>
120	QC	20 pcs	7/20/18	7/20/18	0.00	0.00	QC8		<i>38</i>
130	Brake NC	20 pcs	7/20/18	7/20/18	0.00	0.16	Brake NC 1		<i>DAS 3-88</i>
140	QC	20 pcs	7/20/18	7/20/18	0.00	0.00	QC5		<i>38 18-08-10</i>
150	Packaging	20 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3 Large Fab		<i>DC 2018-08-13</i>
160	QC21-SA	20 Ea	7/20/18	7/20/18	0.00	0.00	QC21		<i>DAS 21 9-88</i>

Part Op 100 - 1-Cut as per Dwg D3067

Descriptions: 130 - Bend as per Dwg D3067

150 - *** STOCK IN STEP CELL ***

21 AUG 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.063	5052-H32 .063 Sheet	1.2500 sf (.0625 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.063	1	95	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Plate	2.900inches ± 0.010	2.910 2.890	<i>2,898</i>	
2	End Plate	2.749inches ± 0.010	2.759 2.739	<i>2,750</i>	

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Container No: S091622



Part: D3067-1

Job No: 180741

Serial No/Batch: S091622

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.

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Date: 07/13/18